

Technical Data Sheet

Durostone® LTE 769

GFK-EP

Typical characteristics

- Fibre-reinforced composite material developed for applications in the field of wave soldering (max. continuous operating temperature 260 °C)
- Reduced mechanical properties for small format solder pallets and surface resistivity according to ESD applications.

Typical industries

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	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	1,85
Mechanical properties			
Flexural strength \perp RT	ISO 178	MPa	360
Flexural strength \perp +150°C	ISO 178	MPa	65
Modulus of elasticity in flexion \perp RT	ISO 178	MPa	18000
Modulus of elasticity in flexion \perp +150°C	ISO 178	MPa	4500
Thermal properties			
Thermal conductivity	DIN 52612	W/m K	0,23
Max. continuous operating temperature		°C	260
Physical properties			
Water absorption	ISO 62	%	< 0,20
ESD properties			
Surface resistivity	ASTM D257	Ω /sq	10 ⁵ - 10 ⁸

\perp = perpendicular to the lamination II = parallel to the lamination Availability - Standard sheet size: 2440 x 1220 mm - Thickness: 5 -0/+0,2 mm 6 -0/+0,2 mm 8 -0/+0,2 mm 10 -0/+0,2 mm 12 -0/+0,2 mm - Sanded

The data stated above are average values verified on the basis of regular statistical tests and controls. All information in this publication is based on current technical knowledge and experience. Due to the large number of possible influences during processing and application, it does not exempt the user/processor from carrying out their own tests and trials. Responsibility for the evaluation of the end product for the intended use and compliance with the applicable relevant legal requirements lies exclusively with the user/processor as well as

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